



MAS 90 and MAS 200 Enhancements

MAKE-TO-ORDER FOR MANUFACTURING EFFICIENCY

ACS WOEP Make-to-Order Manufacturing Efficiency provides make-to-order, assemble-to-order, and engineer-to-order manufacturers a more efficient and effective manufacturing process through Sage MAS 90 and MAS 200's Work Order Module. With increased automation and pre-set options, Manufacturing Efficiency will help minimize user entry and maximize work flow.

Manufacturing Efficiency is ready to integrate with ACS Multi-Bin for increased warehouse efficiency and is setup to work with the leading RF scanning solutions including Scanco, ScanForce and VBScan.

Auto-Generate Work Order from Sales Orders

ACS Manufacturing Efficiency can help you streamline the Work Order creation process in two ways. The system intelligently helps users create new work orders directly from the Sales Orders already entered into MAS 90. Specialized handling is available for the summary of like items from multiple sales orders to a single work order and the automatic creation of sub-assemblies. This also allows the Sales Orders to be directly linked to the Work Order creating items for them for easy reference.

In addition, manually entered orders can be entered with a Released status and specific options can be setup to Auto Finish Work Order Entry—completing the Operation and Schedule tabs automatically.

Streamlined Work Order Processing

Work Order processing can be a lengthy process, so WOEP provides automation tools and tracking to keep it simple.

ACS Manufacturing Efficiency provides special Picking Sheets for work orders, to help pickers pick efficiently. In addition, when reviewing inventory availability, "On W/O" and "Req'd for W/O" are tracked separately.

The system can also automatically generate Material Issue, Labor, Completion and Close transactions, allowing fast and efficient transaction processing.

Streamlined Work Order Completion

Once a Work Order is fulfilled, users have the ability to not only complete, but also close the Work Order in one process.

From start to finish, ACS Manufacturing Efficiency eliminates the time consuming tasks of work order processing.

Features

Auto Generate Work Orders from Sales Orders

- System knows which Sales Orders to build Work Orders from and does not duplicate
- Automatically create sub-assemblies
- Summarize like items when auto generating Work Orders from Sales Orders
- Work Order number is linked back to Sales Order for easier tracking
- Enter Work Orders with released status
- Auto-Finish uses a standard set of options to complete the Operation and Scheduling Tabs.

Efficiency Options

- Discrete Work Order selection in Pick Sheet and Traveler printing
- Close Work Order when performing a completion.
- Track "On Work Order" and "Required for Work Order" quantities separately.
- Provides for Work Order number in Inventory Transaction History instead of the transaction journal number.
- Option for "Components not available" warning when entering work orders.
- Auto-Generate Material Issue and Labor transactions
- Auto Close features prompt user to close a Work Order

Integration with ACS Multi-Bin Additional Features

- Allocation of inventory and distribution of bin locations in Work Order Entry.
- Auto allocation of inventory from bins in Picking Sheets.
- Allocations transferred from Material Issue transactions